



Differential response to doxorubicin in breast cancer subtypes simulated by a microfluidic tumor model



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ARTICLE INFO

Keywords:

Doxorubicin
Breast cancer
Cancer stem cell
Drug transport
Tumor-microenvironment-on-chip
Chemoresistance

ABSTRACT

Successful drug delivery and overcoming drug resistance are the primary clinical challenges for management and treatment of cancer. The ability to rapidly screen drugs and delivery systems within physiologically relevant environments is critically important; yet is currently limited due to lack of appropriate tumor models. To address this problem, we developed the Tumor-microenvironment-on-chip (T-MOC), a new microfluidic tumor model simulating the interstitial flow, plasma clearance, and transport of the drug within the tumor. We demonstrated T-MOC's capabilities by assessing the delivery and efficacy of doxorubicin in small molecular form versus hyaluronic acid nanoparticle (NP) formulation in MCF-7 and MDA-MB-231, two cell lines representative of different molecular subtypes of breast cancer. Doxorubicin accumulated and penetrated similarly in both cell lines while the NP accumulated more in MDA-MB-231 than MCF-7 potentially due to binding of hyaluronic acid to CD44 expressed by MDA-MB-231. However, the penetration of the NP was less than the molecular drug due to its larger size. In addition, both cell lines cultured on the T-MOC showed increased resistance to the drug compared to 2D culture where MDA-MB-231 attained a drug-resistant tumor-initiating phenotype indicated by increased CD44 expression. When grown in immunocompromised mice, both cell lines exhibited cell-type-dependent resistance and phenotypic changes similar to T-MOC, confirming its predictive ability for *in vivo* drug response. This initial characterization of T-MOC indicates its transformative potential for *in vitro* testing of drug efficacy towards prediction of *in vivo* outcomes and investigation of drug resistance mechanisms for advancement of personalized medicine.

1. Introduction

Achieving effective delivery of therapeutics to the target tumor tissue and overcoming the drug resistance exhibited by cancer cells are the significant challenges of cancer management and treatment. The recent years have witnessed significant efforts in development of novel cancer nanomedicine aimed for improved delivery by fine-tuning their physiochemical properties such as size, shape, and surface functionalization [1,2]. As a result, various drug delivery systems, including nanoparticle (NP) formulations, have been proposed and developed [3–6]. While these novel formulations have shown promising outcomes

in preclinical studies; their clinical benefits have often found to be diminished due to multi-faceted mechanisms of drug transport and resistance present at the tumor microenvironment (TME).

TME poses structural and pathophysiological barriers such as dense extracellular matrix (ECM) microstructure [7,8], high cell packing density [9,10], and an elevated interstitial fluid pressure (IFP) [11,12]. These barriers hinder transport of drugs and drug delivery vehicles at various stages of their *in vivo* journey, including blood circulation, transvascular transport (i.e., extravasation), interstitial transport and cellular uptake [3,5,6]. In addition to the hostile and adverse conditions within the TME affecting drug delivery, many cancers may acquire

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multidrug resistance (MDR) by a group of membrane proteins that exclude cytotoxic molecules. These proteins belong to the ATP binding cassette superfamily of membrane transporters [13]. Other molecular mechanisms are also reported to cause the MDR by alteration of survival/apoptosis pathways, and increased DNA damage repair. For instance, eukaryotic translation initiation factor 3 subunit A (eIF3a) expression has been associated with poor clinical response to DNA-damaging drugs [14] and its reduced expression was shown to contribute to cisplatin and doxorubicin resistance possibly by inhibiting expression of DNA repair proteins and, thus, DNA repair activities [14]. Increased expression of 14-3-3 σ protein has also been found in doxorubicin-selected and resistant cancer cells and was shown to contribute to doxorubicin resistance [2,15,16]. In addition to the over-expression of the MDR-associated proteins, cellular drug resistance also appears to be mediated by integrin signaling associated with adhesion of cancer cells to the ECM [17–19].

It is further complicated by the presence of tumor heterogeneity with different subtypes of cancer cells showing highly variable drug response [20]. For instance, multiple subtypes of breast cancer have been identified based on the expression of estrogen receptor, progesterone receptor, and human epidermal growth factor receptor-2 [20,21]. Each subtype has a different prognosis and response to chemotherapy, and several subtypes including luminal B, basal, claudin-low, and HER2-enriched subtypes show variable or poor response to chemotherapy [22–25]. Therefore, in order to develop personalized treatment strategies, drug response of breast cancers should be evaluated as a compounding consequence of all these mechanisms.

Currently available tumor models show significant limitations in screening drugs for efficacy and chemoresistance in a way predictive of their *in vivo* performance. This is mainly due to the complex drug transport and resistance mechanisms above that are present in the host environment but are not typically realized *in vitro* cell culture settings. Although conventional *in vitro* cell cultures are valuable tools for cancer research, their two-dimensional (2D) culture do not adequately represent the conditions present in *in vivo* three-dimensional (3D) TME. Therefore, the outcome of traditional culture of cancer cells often fails to be indicative of *in vivo* or clinical outcomes. Furthermore, while 3D culturing systems have demonstrated a step forward in applicability from 2D [26], few 3D *in vitro* culture systems have been empirically shown to approximate the *in vivo* TME for accurate drug response, and many of these are unique to individual laboratories with limited availability. A growing number of studies reported that the physical, chemical and mechanical microenvironment of cancer cells significantly affects their behaviors [27–30]. Multiple breast cancer cell lines have the same morphology when cultured in 2D, but show different morphologies and organized structures when cultured in a 3D matrix [29,30]. This difference depends on their subtypes [28]. Different drug sensitivity in 2D versus 3D culture is also reported [2]. Although small animal models can provide a more realistic tumor microenvironment, these only provide end results. It is not suitable to rapidly screen various chemotherapeutic agents with respect to heterogeneous subtypes of breast cancers. Thus, new tumor models are required to be capable of rapidly screening the efficacy of various drugs and drug delivery systems in the context of the *in vivo* tumor microenvironment where complex interactions occur among cells, ECM and interstitial fluid.

In order to address this critical gap, we developed a new 3D microfluidic *in vitro* tumor model, named tumor-microenvironment-on-chip (T-MOC), capable of simulating the complex transport at the *in vivo* TME and study cell-type-specific drug resistance of cancerous cells. The T-MOC is based on a microfluidic platform culturing cancer cells in 3D tissue architecture mimicking complex transport around tumors [31]. Specifically, the T-MOC is designed to mimic pharmacokinetics, extravasation, interstitial transport and cellular uptake of drugs and drug delivery systems. We previously utilized the T-MOC platform to investigate the transport of polymeric nanoparticles under different

microenvironmental conditions by varying parameters such as cut-off pore size, interstitial fluid pressure, and tumor tissue microstructure [31]. In addition, we demonstrated the combination of T-MOC with preexisting *in vitro* cultures such as externally cultured multi-cellular spheroids that were transferred into the microfluidic device to simulate a dynamic *in vivo* microenvironment during drug testing [32]. We also investigated cell-type dependent drug uptake and efflux across the cellular membrane in the T-MOC platform [33].

In the present study, we used the T-MOC platform to characterize the transport and efficacy of doxorubicin (Dox) and dox-encapsulated hyaluronic acid nanoparticles (Dox-HANPs), in order to demonstrate its feasibility to rapidly characterize and predict drug transport, action and chemoresistance of breast cancers. Two human breast cancer cell lines (MDA-MB-231 and MCF-7) were introduced to the T-MOC platform, and were cultured in type I collagen matrices under an elevated IFP condition. These cell lines were selected to represent different molecular subtypes of breast cancers. MCF-7 is characterized as a member of luminal A subtype that expresses estrogen receptor and is typically responsive to chemotherapy and hormone therapy. On the other hand, MDA-MB-231 is a triple-negative breast cancer line identified by low expression of estrogen, progesterone and human epidermal growth factor 2 receptors as well as claudin-family tight junction proteins, exhibits markers associated with epithelial-mesenchymal transition and cancer stem cell and shows relatively poor response to chemotherapy [22–25]. Dox and Dox-HANPs were administered to T-MOCs in a way to simulate *in vivo* pharmacokinetics, specifically temporal clearance of drugs from plasma. During and after the administration, the transport and subsequent cellular response were characterized and compared with conventional 2D culture assay. The results were further validated against xenograft tumor models.

2. Materials and methods

2.1. Cells and reagents

Human breast cancer cell lines (MCF-7 and MDA-MB-231) were cultured following standard practices for adherent cell culture. Culture medium (DMEM/F12, Invitrogen, NY) was supplemented by 2 mM L-glutamine, 100 μ g/mL penicillin/streptomycin, 5% v/v fetal bovine serum for MCF-7 and 10% v/v fetal bovine serum for MDA-MB-231. Cells were routinely harvested at 80% confluence using 0.05% trypsin and 0.53 mM EDTA, used for experiments or sub-cultured accordingly. Cells were cultured up to 20 passages before being cryopreserved or discarded. Care was taken to conduct T-MOC and 2D culture experiments in parallel to control for potential phenotypic variations during the culture period. For experiments involving 2D culture, cells were plated in a 24 well plate at an initial density of 4000 cells/well and cultured up to 5 days. For 3D culture on T-MOC device, cells were seeded in a type-1 rat tail collagen (BD Bioscience) matrix. For this purpose, first a neutralized collagen solution with 6 mg/mL collagen concentration was prepared as described previously [34] and cells were suspended in the collagen solution at 2×10^7 cells/mL concentration. Next, approximately 20 μ L of cell-laden collagen solution was loaded in the T-MOC interstitial channel by surface-tension bounded flow initiated by applying suction pressure at one of device ports. Devices loaded with cell-collagen mixture were placed in a CO₂ incubator and maintained at 37 °C for an hour for polymerization of collagen matrix. Devices were perfused with culture media for 2 days before drug testing.

2.2. Design and fabrication of T-MOC

The T-MOC has a 3D structure formed by stacking two layers of microchannels with a porous membrane sandwiched between the layers as shown in Fig. 1A. The top layer has a 300 μ m wide channel that is 100 μ m in thickness, which simulates the capillary of the tumor

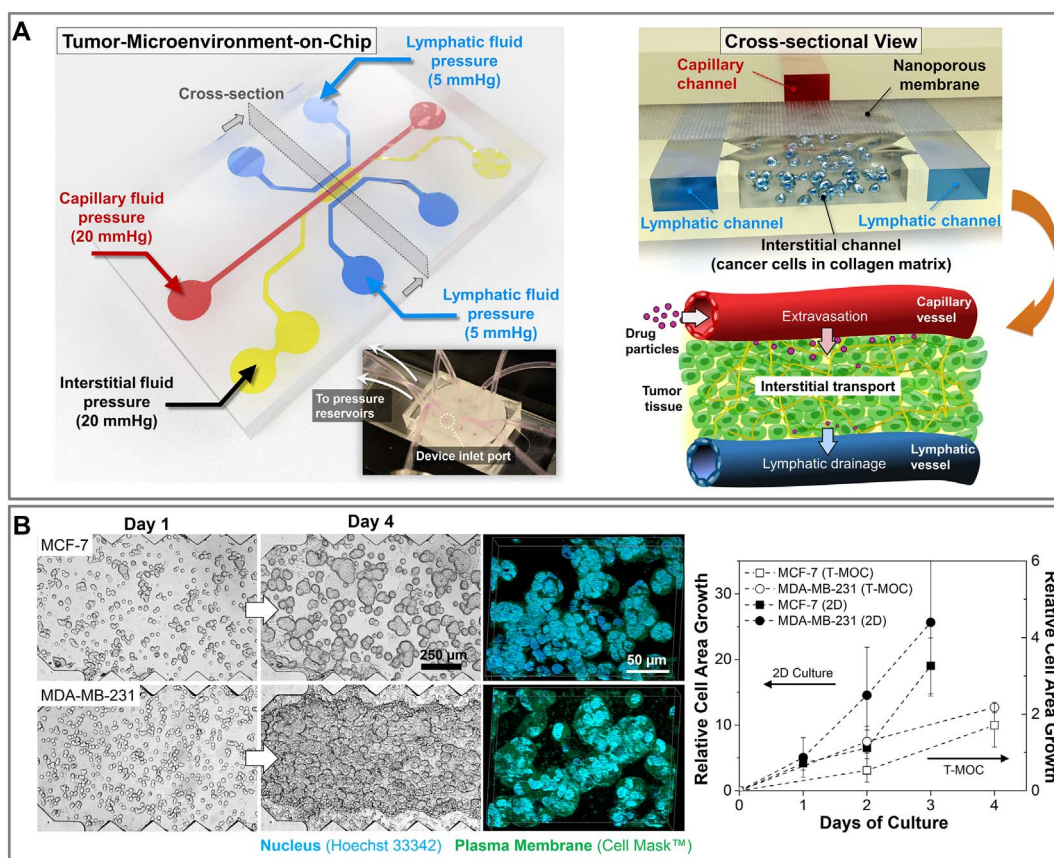


Fig. 1. Design and fabrication of T-MOC to simulate the drug transport at the TME. (A) Schematic of the fabricated T-MOC platform and its operating pressure conditions. Detailed 3D configuration of the device is illustrated in cross-sectional view – top layer with capillary channel, nanoporous membrane, and bottom layer with interstitial and lymphatic channels. This design is to mimic a pair of capillary-lymphatic vessels with tumor tissues. (B) 3D morphology of breast cancer cells grown on the T-MOC: MCF-7 and MDA-MB-231. Comparison of growth rate of MCF-7 and MDA-MB-231 under 2D culture and 3D T-MOC culture configurations.

vasculature. Culture medium flows along the capillary channel at a physiologically relevant velocity and pressure. The porous membrane has nominal pore size of 400 nm, which is at the lower end of the range of vascular pore sizes i.e. 0.4–2.0 μm observed in fenestrated and leaky tumor vasculatures [35]. The bottom layer is 100 μm in thickness and includes an interstitial channel with a 1 mm by 2.7 mm central chamber for tumor cells and ECM as well as two 300 μm wide side channels simulating passive drainage to lymphatics (Fig. 1B). The lymphatic channels are separated from the interstitial channel by equally spaced posts approximately 50 μm apart from each other. The hydrostatic pressure in each compartment is maintained by connection of elevated culture medium reservoirs to individual channel inlet and outlets where the pressure levels are adjusted by changing the height of the reservoirs with respect to the base of the device. During the drug treatment, 20 mm Hg was applied at capillary and interstitial channels while 5 mm Hg was applied at the lymphatic channels, mimicking the fluid pressure levels observed in breast tumors [12]. We mainly considered steady state flow and passive drainage within capillary and lymphatic channels that were driven by hydrostatic pressure gradients. Pulsatile vascular and lymph flows generated by smooth and skeletal muscle contractions were not considered. The T-MOC was fabricated via a two-step photolithography technique. Briefly, SU-8 photoresist was spin-coated on silicon dioxide (SiO_2) wafers, then baked. The wafer was then exposed to UV light through masks with channel configurations of top and bottom layers of the T-MOC. After the post-baking procedure, the wafers were immersed into SU-8 developer solution and rinsed with isopropyl alcohol. Then, a mixture of polydimethylsiloxane (PDMS) and a curing agent were poured on the resulting silicon wafer molds, degassed and baked. After polymerization, the PDMS layers were peeled off from the mold, cleaned, and punched through to generate the inlet

and outlet ports. A polycarbonate membrane (Whatman Cyclopure, GE Healthcare Life Sciences, PA) was treated with 3-aminopropyltriethoxysilane (APTES) solution, dried, and bonded to the top and then the bottom PDMS layer using oxygen plasma treatment. The devices were perfused with distilled water for several hours to remove excess APTES, dried on a hot plate, and sterilized using ozone prior to use in experiments.

2.3. Quantitative time-lapse microscopy of drug transport and action

Doxorubicin was considered as a model drug and used as either free molecular drug (Dox) or encapsulated in 250 nm hyaluronic acid nanoparticles (Dox-HANP). For free molecular drug, doxorubicin-HCl was purchased in powder (Sigma Aldrich) and prepared into 2 mM concentrated stock in DMSO. Dox-HANP was synthesized as described previously [9]. Briefly, Dox-loaded HANPs were prepared by a simple dialysis method. HA-NPs were dispersed in distilled water. The Dox in DMSO was slowly added into the HANP solution under sonication. The resulting mixture was dialyzed for one day against an excess amount of distilled water to remove unloaded drugs and organic solvent. Dox-HANPs were then resuspended in physiological buffer at 200 μM Dox-equivalent concentration. Both solutions were diluted to 2 μM in supplemented culture medium and used immediately in experiments. Drug solution was perfused through the capillary channel for a prescribed duration depending whether slow or rapid plasma clearance is simulated. In the meantime, fluorescence images (Ex: 547 nm, Em: 572 nm) were acquired every 10 min using an inverted microscope (Olympus IX71, Japan). At the end of the treatment time, drug containing culture medium was replaced by drug free culture medium and devices were incubated for an additional 24 h before viability assessment. Drug tests

in 2D culture were carried out in 24 well plates where cells were exposed to drug containing culture medium for prescribed amount of time, replaced with drug free medium and further cultured up to 3 days before viability assessment.

2.4. Calculation of drug transport metrics

Intrinsic fluorescence of doxorubicin enabled real time observation of drug transport within T-MOC including quantification of drug concentration, as well as calculation of various metrics that describe its overall accumulation and spatial distribution at a given time. First, time-lapse images were registered and corrected for non-specific background fluorescence. The image pixels were then segmented into non-overlapping foreground and background regions using Trainable Weka Segmentation plugin in ImageJ [36,37]. Foreground pixels, denoted by R_{cell} , contained cells, while background pixels, denoted by R_{ECM} , contained ECM only. In addition, fluorescence intensity was converted into concentration based on calibration curves determined from experiments conducted under similar imaging conditions.

We used MATLAB® to calculate the following metrics based on the image segmentation and concentration measured as a function of pixel coordinates and time, $C(x_i, y_j, t)$. First of all, drug cell and ECM accumulation profiles, denoted by $A_k(t)$, represent the mean temporal variation of concentration within respective regions and were calculated by averaging the concentration at each time point as follows:

$$A_k(t) = \frac{\sum_{(i,j) \in R_k} C(x_i, y_j, t)}{\sum_{(i,j) \in R_k} 1}, \quad k = \text{cell, ECM} \quad (1)$$

where i and j are the pixel indices across x - and y -directions, i.e. the directions parallel and perpendicular to the capillary channel, respectively. t represents time.

Drug penetration profile, $P(y, t)$ represents the spatiotemporal distribution of concentration across the interstitial space in the direction perpendicular to the capillary channel. It was calculated as follows:

$$P(y, t) = \frac{\sum_{i \in R_{\text{ECM}}} C(x_i, y_j, t)}{\sum_{i \in R_{\text{ECM}}} 1} \quad (2)$$

Finally, an *area under the curve* (AUC) metric was calculated by integration of drug accumulation profile over the treatment duration:

$$AUC_k = \int_{t=0}^{24 \text{ hours}} A_k(t) dt, \quad k = \text{cell, ECM} \quad (3)$$

In particular, we considered AUC_{cell} as a measure of total drug exposure since it accounts for both the duration and concentration at which the cells were exposed to the drug.

2.5. Post-treatment viability assay

After treatments with Dox and Dox-HANP, the cells were further cultured in drug-free medium for 24 h. Then, the cell viability on T-MOC and 2D culture were assessed by a membrane integrity assay based on Hoechst 33,342 that stains all cell nuclei, and propidium iodide that stains cell nuclei with compromised membrane. Fluorescence images were acquired, segmented and analyzed for nuclear area coverage by ImageJ. Live cell nuclear area was calculated by subtracting the area stained by propidium iodide from the area stained by Hoechst 33342. Survival fraction as an indicator of cell viability was calculated by normalizing the live cell nuclear area of the drug treatment with respect to that of control without the drug treatment.

2.6. Western blot analysis for MDR proteins

MCF7 and MDA-MB-231 cells cultured in 2D and in T-MOC were harvested and lysed in TNN-SDS buffer (50 mM Tris-HCl [pH 7.5],

150 mM NaCl, 50 mM NaF, 1 mM sodium orthovanadate, 1 mM DTT, 2 mM PMSF, 0.5% NP-40, and 0.1% SDS) at 4 °C for 30 min followed by centrifugation (10,000 g for 10 min at 4 °C) to remove cell debris. The supernatants were collected and equal amount of proteins from each preparation were subjected to separation on SDS-PAGE and Western blot analysis probed using eIF3a and 14-3-3 σ specific antibodies as previously described [14].

2.7. Validation with in vivo animal tumor models

Cell surface analysis was performed to compare the phenotypic changes induced by culturing on the T-MOC platform against that of xenografted tumors. Briefly, after 3 day culture, tumor cells embedded in collagen gels were retrieved from the T-MOC platform. Then, the gels were treated with 0.5 mg/mL collagenase (Liberase TM, Roche, Indianapolis, IN) and 50 μ g DNase I (Sigma, St. Louis, MO) for 15 min at 37 °C with shaking to isolate tumor cells. Collagenase was neutralized with cold culture medium containing 10% calf serum and single cells were isolated. Cells were stained with fluorescently labeled anti-CD24 and anti-CD44 (Biolegend, San Diego CA) antibodies for 30 min at 4 °C, washed twice and fixed prior to analysis using flow cytometry (LSR II cytometer, Beckton Dickinson, San Jose, CA). For xenografted tumors, 5×10^6 cells in log phase growth were implanted on the flank of 6 week old female NSG mice. When tumors reached 200 mm³ doxorubicin or vehicle was administered intravenously at 2 mg/kg two times a week for 3 weeks. Mice were euthanized and tumors excised and minced for digestion with 0.5 mg/mL and 50 μ g DNase I and collagenase for 60 min at 37 °C with shaking. Collagenase was neutralized with cold culture medium containing 10% calf serum and single cells were isolated. Cells were stained as above.

2.8. Statistical analysis

Experiments were repeated 3 to 6 times for each treatment group. Experimental data are reported as mean \pm standard deviation unless otherwise is noted. Differences in treatment means were tested by one-way analysis of variance and pairwise comparisons were performed by Student's t -test. Differences were considered statistically significant when p -value was < 0.05 .

3. Results

3.1. Design and fabrication of T-MOC to simulate drug transport at the TME

The structure of the T-MOC platform and its operating pressure conditions are presented in Fig. 1A. T-MOC is a microfluidic platform with three types of channels - capillary, interstitial and lymphatic channels (noted with red, yellow and blue colors in Fig. 1A). These channels are independently pressurized as illustrated to mimic the elevated interstitial fluid pressure at the TME, which has been reported to be in a range between 10 and 140 mm Hg with an average of 20 mm Hg for breast cancer [11]. These channels are configured in a 3D structure by stacking two PDMS layers of microchannels with a porous membrane sandwiched between the layers (cross-sectional view in Fig. 1A). The capillary channel on the top layer mimics a capillary vessel of tumor microvasculature, where drug-suspended medium flows at a physiologically relevant velocity on the order of 1 mm/s [38]. The capillary wall is mimicked by a porous membrane with a pore size of 400 nm, which is within a range of tumor vasculature pore size [39,40]. The interstitial channel and two lymphatic channels are patterned on the bottom layer. In the interstitial channel, cancer cells grow within a 3D collagen matrix, and the interstitial fluid flows through the matrix and exerts elevated IFP. Since the pressure of the lymphatic channels is lower than that of the interstitial channel, the drug-suspended medium flow through the interstitial channel and eventually drain to these lymphatic channels.

This configuration is relevant to simulate the drug transport processes through tumor tissue between a capillary and a lymphatic vessel. After systemic administration, drugs and NPs are thought to reach the tumor via blood-borne circulation along capillary, extravasation across the capillary wall, interstitial transport through tumor interstitium and cellular uptake by tumor cells. The excess drugs may be further drained to lymphatic vessels. The features of the T-MOC platform are analogous to these key conditions that arise *in vivo* tumors.

Cellular morphology and growth of both breast cancer cells (MCF-7 and MDA-MB-231) on the T-MOC platform are shown in Fig. 1B. Both cell lines proliferate and form 3D tissue-like structures of tightly packed cell aggregates as confirmed by confocal microscopy. The growth rate of MDA-MB-231 was higher than that of MCF-7, but both cell lines proliferated slower in the T-MOC platform than in the 2D culture.

3.2. Transport of doxorubicin and doxorubicin-encapsulated hyaluronic acid nanoparticles

One of the primary aims in developing NP formulations for existing molecular drugs is to achieve improved tumor delivery by prolonged blood circulation. Doxorubicin in free form has a considerably limited plasma half-life of approximately 5 min [41] which could be prolonged beyond 10 h by its encapsulation in drug carriers such as polymeric micelles [42]. Here we consider Dox-HANP, a doxorubicin-HA conjugate whose plain [43,44] and PEGylated [45–47] variants have shown tumor targeting potential due to slow plasma clearance and specific binding of HA with CD44 receptor over-expressed in certain tumor types [44]. As illustrated in Fig. 2A, Dox-HANPs were synthesized by loading free Dox to hyaluronic acid-5 β -cholic acid (HA-CA) conjugate to form NPs [5,9,48].

In this study, we make a qualitative distinction between the plasma pharmacokinetics of free Dox and Dox-HANP by considering them in generic terms as short and long circulating drugs, realized through rapid clearance (red line) and slow clearance (blue line) treatments, respectively, as illustrated in Fig. 2B. In order to approximate plasma

clearance in the device in the absence of *in vivo* clearance mechanisms by mononuclear phagocytic system [49], we employed a one-step on/off perfusion scheme where the drug was perfused through the capillary channel at fixed concentration for a prescribed duration of time, after which it was immediately replaced with drug free culture medium and perfusion was continued, if applicable, for a total of 24 h. The Dox concentration was 2 μ M for both Free Dox and Dox-HANP. The drug was perfused for 1 h to model rapid clearance, and for 24 h to model slow clearance. This technique offers a simple-to-implement first approximation to exponentially decaying plasma concentration profiles. A similar perfusion scheme was previously used to investigate the clearance of free Dox and Doxil NP formulation in a microfluidic device [50].

Time-lapse fluorescence microscopy images of Dox and Dox-HANP transport on the T-MOC platform of MCF-7 cells are presented in Fig. 2C (Movie S1, Movie S2, and Movie S3 in Supporting information). In all experimental groups, T-MOC can visualize the accumulation, penetration, and cellular uptake of doxorubicin. These images indicate spatiotemporal changes of doxorubicin concentration by use of pre-calibrated doxorubicin concentration against fluorescence intensity. As for the rapid clearance pharmacokinetics profile of free Dox, fluorescence is weakly observed at 1 h, which indicates drug accumulation at the interstitial channel. In the following hours, the fluorescence gradually disappears implying the accumulated drug is cleared from the interstitial channel. As for the slow clearance profile, the free Dox slowly accumulates as noted by the increase in fluorescence intensity. During the accumulation, the drug is diffused and distributed throughout the interstitial channel (i.e., penetration). Interestingly, Dox-HANP accumulates much faster than free Dox with the same PK profile. However, the penetration is significantly limited where the fluorescence is mostly observed just underneath the capillary channel.

Comparison of Dox transport in T-MOC between different treatment conditions and the two cell lines is presented in Fig. 3. Accumulation and penetration profiles are largely similar for MCF-7 and MDA-MB-231 with the exception of Dox-HANP case (Fig. 3A and B, respectively).

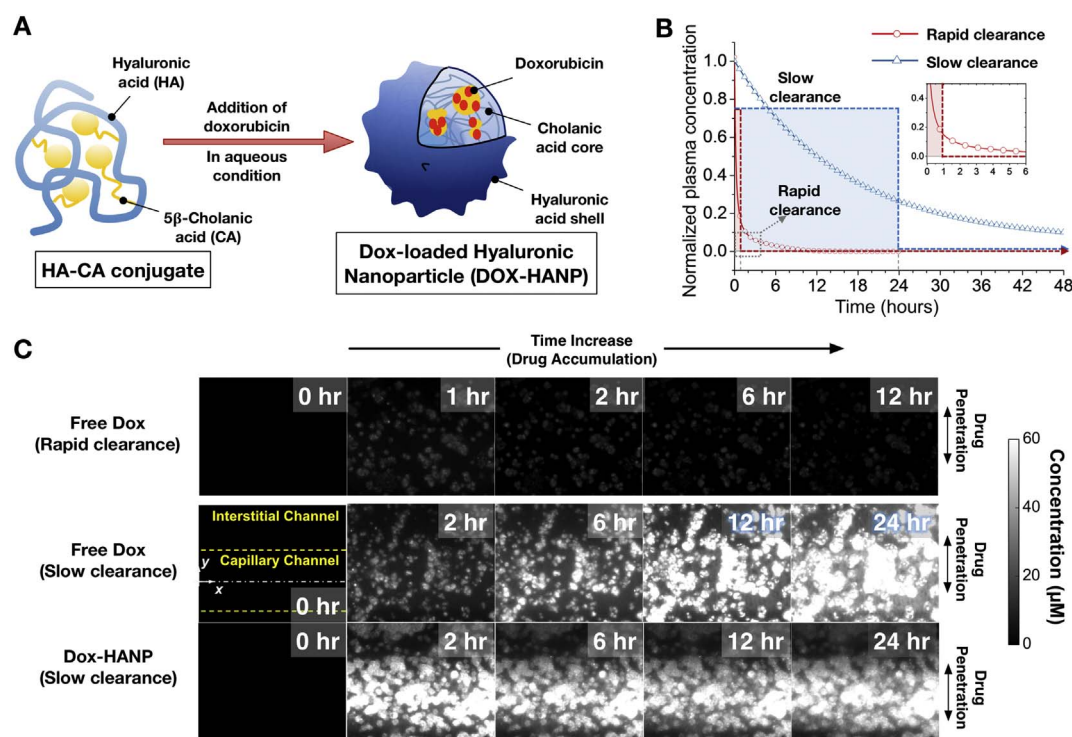


Fig. 2. Transport of doxorubicin and its nanoparticle formulation in T-MOC. (A) Synthesis of hyaluronic acid based NP delivery system. (B) Pharmacokinetics scenarios for free Dox and Dox-HANP considering slow and rapid plasma clearance. (C) Time-lapse fluorescence micrograph of free Dox and Dox-HANP on the T-MOC. The fluorescence intensity is proportional to the doxorubicin concentration.

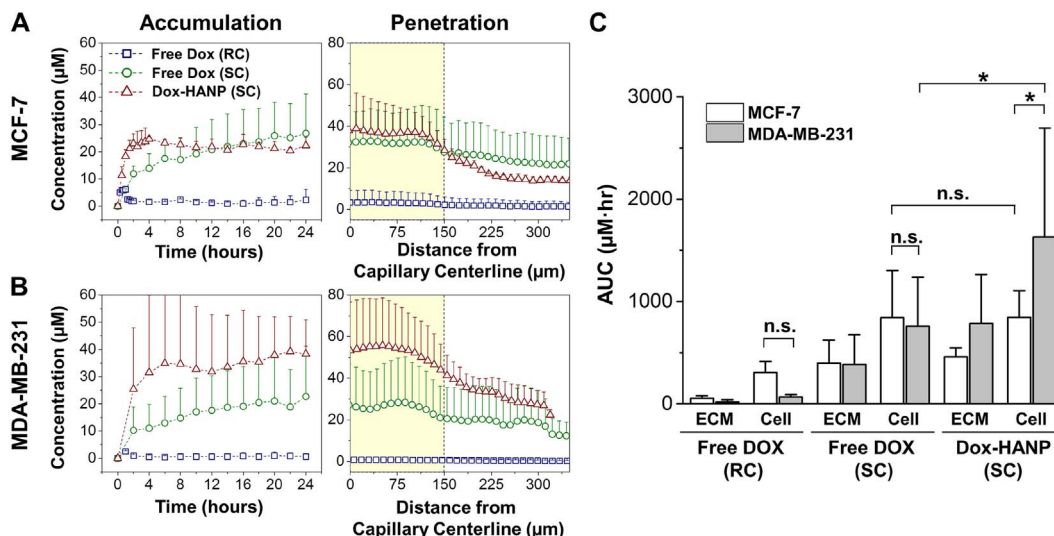


Fig. 3. Doxorubicin accumulation, penetration and dosage to MCF-7 and MDA-MB-231 in T-MOC. Spatiotemporal ECM accumulation and penetration profiles of free Dox and Dox-HANP on the T-MOC for (A) MCF-7 and (B) MDA-MB-231. (C) Area under the curve (AUC) based on cell and ECM accumulation profiles, representing cumulative drug exposure of the two cell lines during different treatments. RC: Rapid Clearance, SC: Slow Clearance, *p-value < 0.05. n.s: not significant.

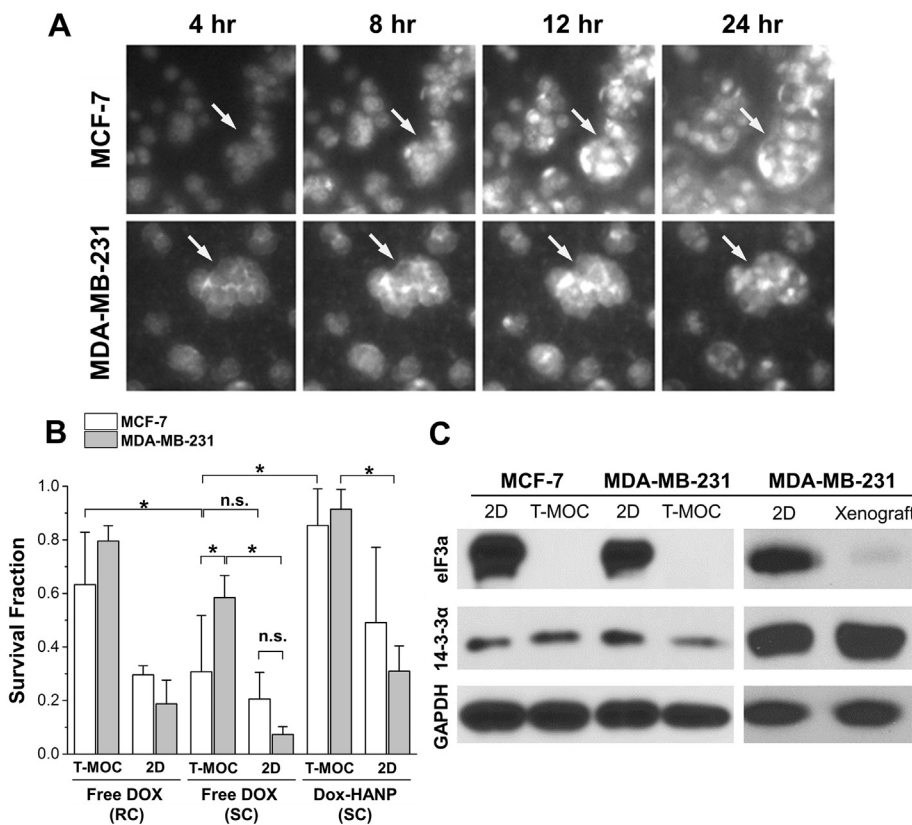


Fig. 4. Post-treatment analysis of drug response of breast cancer cells on T-MOC platform. (A) Time-lapse fluorescence micrographs of cellular drug uptake and cell-type specific response. (B) Post-treatment survival fraction of breast cancer cells cultured on T-MOC and 2D conditions. Results reported in terms of mean ± standard error. Both cell lines became significantly more resistant to Dox on T-MOC, compared to 2D culture (p-value < 0.05). While the two cell lines showed similar levels of resistance to Dox in 2D culture, MDA-MB-231 became significantly more resistant than MCF-7 on T-MOC (p-value < 0.05). (C) Western-blot of doxorubicin resistance-associated proteins of breast cancer cells cultured on T-MOC and 2D conditions as well as *in vivo* tumor xenograft model.

Free Dox with the rapid clearance PK shows a peak of approximately 5 μM between 1–2 h, but is eventually cleared from the interstitial channel. For the slow PKs, Dox-HANP quickly accumulates up to 25 to 30 μM within first 4 h duration. Free Dox accumulates at a slower rate and reach the similar concentrations at 12–14 h for MCF-7 case but remains well below the accumulation of Dox-HANP in the MDA-MB-231 case. Drug distribution at 24 h is also shown as a measure of drug penetration. The amount of drug within the interstitial channel at this time point is almost non-existent in the case of Free Dox with rapid clearance PK, indicated by uniform distribution with levels below 5 μM. In the case of Free Dox with the slow clearance PK, the doxorubicin

concentration ranges from 20 to 30 μM across the interstitial channel with slightly elevated drug concentration underneath the capillary and nearly uniform distribution throughout the interstitial channel. For the Dox-HANP, although the peak concentration is slightly higher at 40 to 50 μM, the drug concentration rapidly decreases as the distance from the capillary channel increases. This is thought to be largely due to the size difference between free Dox and Dox-HANP, which affects extravasation and interstitial transport of drugs. This suggests that T-MOC can mimic key biophysical barriers of drug transport at the tumor microenvironment.

Area under the curve (AUC) was calculated by integration of drug

accumulation profiles in Fig. 3A and Fig. 3B as a measure of total drug exposure. The comparison of MCF-7 and MDA-MB-231 drug exposures is presented in Fig. 3C. In Free Dox treatments, the AUC values for the two cell lines were similar (p -value > 0.05). However, exposure of MDA-MB-231 to Dox-HANP was significantly higher than that of MCF-7 (p -value < 0.05) as well as exposure of MDA-MB-231 to free Dox (p -value < 0.05). The increased accumulation of Dox-HANP in MDA-MB-231 with respect that in MCF-7 suggest cell-type-specific binding HANP on cancer cells [44]. In our previous study, Dox-HANP showed faster tumor accumulation than free anticancer agents. It is thought that slow drainage due to its larger size is a potential cause. In addition, structural and electrostatic properties of collagen matrix, which formed fibril structure with positive charged secondary amines make negative charged HANP-DOX preferentially bound to the collagen. Moreover, HANP could be bound to CD44 receptor which was overexpressed on the tumor cell surface, resulting in improving accumulation profile in tumor tissue or tumor cells [45]. However, the present results also suggest that Dox-HANP diffusion is limited to the adjacent region near the capillary channel, which does not guarantee increased cellular drug uptake throughout the tumors.

3.3. Post-treatment analysis of drug response

Time-lapse fluorescence microscopy images of cellular drug uptake and response are presented in Fig. 4A. Prior to the perfusion of doxorubicin, both cellular aggregates are highly motile with random rotational motion as observed in previous studies [51–53]. As both cells uptake the drugs during perfusion, drug accumulated around the cellular aggregates and the motions of both cells slowed down. MCF-7 cells seem to uptake the drug faster than MDA-MB-231 based on brighter fluorescence around the aggregates noted with arrows. Interestingly, MCF-7 aggregates gradually enlarged suggesting their disintegration over the course of the treatment. The disintegration was well-correlated with cell death as confirmed by viability assay. In the meantime, MDA-MB-231 aggregates remained tightly packed even after the drug was accumulated. The molecular mechanisms of the spheroid disintegration in this study are not yet clear. In particular, relative importance of cell-cell and cell-matrix adhesions in DOX-induced disintegration of MCF-7 spheroids needs to be further investigated. We consider loss of E-cadherin mediated cell-cell adhesion as a possible mechanism as elevated levels of E-cadherin are reported for MCF-7 spheroids compared to their 2D culture and inhibition of E-cadherin results in disintegration of MCF-7 spheroids [54]. On the other hand, the role of cell-matrix adhesion proteins such as integrin- β 1 in integrity of MCF-7 spheroids is limited with integrin- β 1 being necessary for the formation of MDA-MB-231 spheroids [54]. Overall, these results imply that the action of doxorubicin can induce cell death via cell-type-specific response mechanisms [55]. Further research is warranted to identify these mechanisms on the two cell types studied.

The drug responses of MCF-7 and MDA-MB-231 were studied and characterized as post-treatment survival fraction as shown in Fig. 4B. In 2D cell culture, both cell lines are generally sensitive to doxorubicin for both 1 and 24-hour 2 μ M free DOX treatments. The survival fraction reduces to approximately at or below 20%. Interestingly, triple-negative breast cancer cells, MDA-MB-231 cells, which are known to be more aggressive and drug-resistant *in vivo*, seem to be comparable or more sensitive than MCF-7 cells in 2D culture (p -value < 0.05). As the cells were cultured in the T-MOC platform, both cell lines became substantially resistant to doxorubicin, compared to when they are cultured in 2D culture, so that the survival fraction increases (p -value < 0.05). In addition, MDA-MB-231 cells become more resistant than MCF-7 cells. The same trend is noted for DOX-HANP treatment. However, the survival fraction in the T-MOC platform is higher than that of free DOX treatment. This is thought to be due to less penetration of the NPs than free DOX. This result suggests that the advantage of NP-based drug delivery could be prolonged circulation and increased dosage due

to lower toxicity rather than increased targeting efficacy.

The increased drug resistance in the T-MOC platform is thought to be a compounding result of - i) biophysical drug resistance mechanisms associated with drug transport, which includes pharmacokinetics, accumulation, penetration and cellular uptake of drugs as illustrated in Fig. 2; and ii) 3D induced cellular drug resistance mechanisms, which are linked to intracellular signaling via integrin and other receptor engagement [17]. The T-MOC platform can mimic these key drug resistance mechanisms, which are absent in 2D culture configurations.

It has been reported that down-regulation of eIF3a expression [14] or over-expression of 14-3-3 σ [14] contribute to doxorubicin resistance. The mechanism is thought that eIF3a down-regulation increases synthesis of double strand DNA repair proteins. eIF3a is also a proto-oncogene and its over-expression drives tumorigenesis. Thus, we compared the expression of these genes in MCF7 and MDA-MB-231 cells in both 2D and T-MOC cultures as well as tumor xenograft model. As shown in Fig. 4C, the expression of eIF3a was completely suppressed in the T-MOC condition while that of 14-3-3 σ had no significant change between the two culturing conditions with only a slight downregulation in the case of MDA-MB-231. eIF3a expression in MDA-MB-231 was also decreased in xenograft tumor model compared to 2D cultures, consistent with T-MOC. These findings suggest that the reduced eIF3a expression due to culture on the T-MOC platform mimicks the *in vivo* animal model, may have contributed to doxorubicin resistance, and was not replicated in 2D culture.

3.4. Validation of the drug response from the T-MOC platform against animal models

The results of flow cytometry analysis for CD44 and CD24 expressions are presented in Fig. 4. It has been reported that cells with a surface phenotype of CD44⁺ CD24^{lo/-} are tumorigenic and intrinsically drug-resistant [15,23,56–58]. Although the results in Figs. 2 and 4 demonstrate that the T-MOC platform can delineate several key drug resistance mechanisms including pharmacokinetic clearance, interstitial transport barriers, and doxorubicin resistance proteins, these results cannot fully explain the significant increase of chemoresistance of MDA-MB-231 cells as compared to MCF-7. This cell-type-specific resistance suggests other drug resistance mechanisms are still present in the T-MOC platform.

Results from the flow cytometry analysis indicate that MDA-MB-231 cells show a substantial increase of a cell population with CD44⁺ CD24^{lo/-} expression from the T-MOC only (Fig. 5A). On the other hand, MCF-7 cells show low expressions of a discernable CD44⁺ CD24^{lo/-} population regardless of whether they are cultured on 2D or T-MOC. Since tumor-initiating cells, having a phenotype of CD44⁺ CD24^{lo/-}, are intrinsically drug-resistant [15,23,56–58], this is a vital observation consistent with MDA-MB-231 becoming more chemoresistant on the T-MOC as compared to MCF-7. This also matches with the flow cytometry analysis of xenograft tumors of these two cell lines (Fig. 5A).

We further characterized the doxorubicin treatments of both cell lines to demonstrate the drug response on the T-MOC platform matches what is observed for *in vivo* xenografts. Similarly, while the sub-populations of MCF-7 tumors do not vary significantly, those of MDA-MB-231 tumors show significantly increased CD44⁺ CD24^{lo/-} population compared to control (Fig. 5B). This enrichment of CD44⁺ CD24^{lo/-} population implies that MDA-MB-231 tumors become more chemoresistant after drug treatment and may be more tumorigenic. This would be consistent with the changes of tumor size during the treatment as shown in Fig. 5C. For untreated control groups, tumors of MDA-MB-231 grew significantly faster than those of MCF-7 so that their size reached to approximately 2000 mm³ within a month. As treated with 2.0 mg/kg of doxorubicin twice a week, the size of tumor shrank while the tumors of MDA-MB-231 still slowly enlarged throughout the treatment durations. At the same dosage, the MCF-7 tumors remain small. This cell-

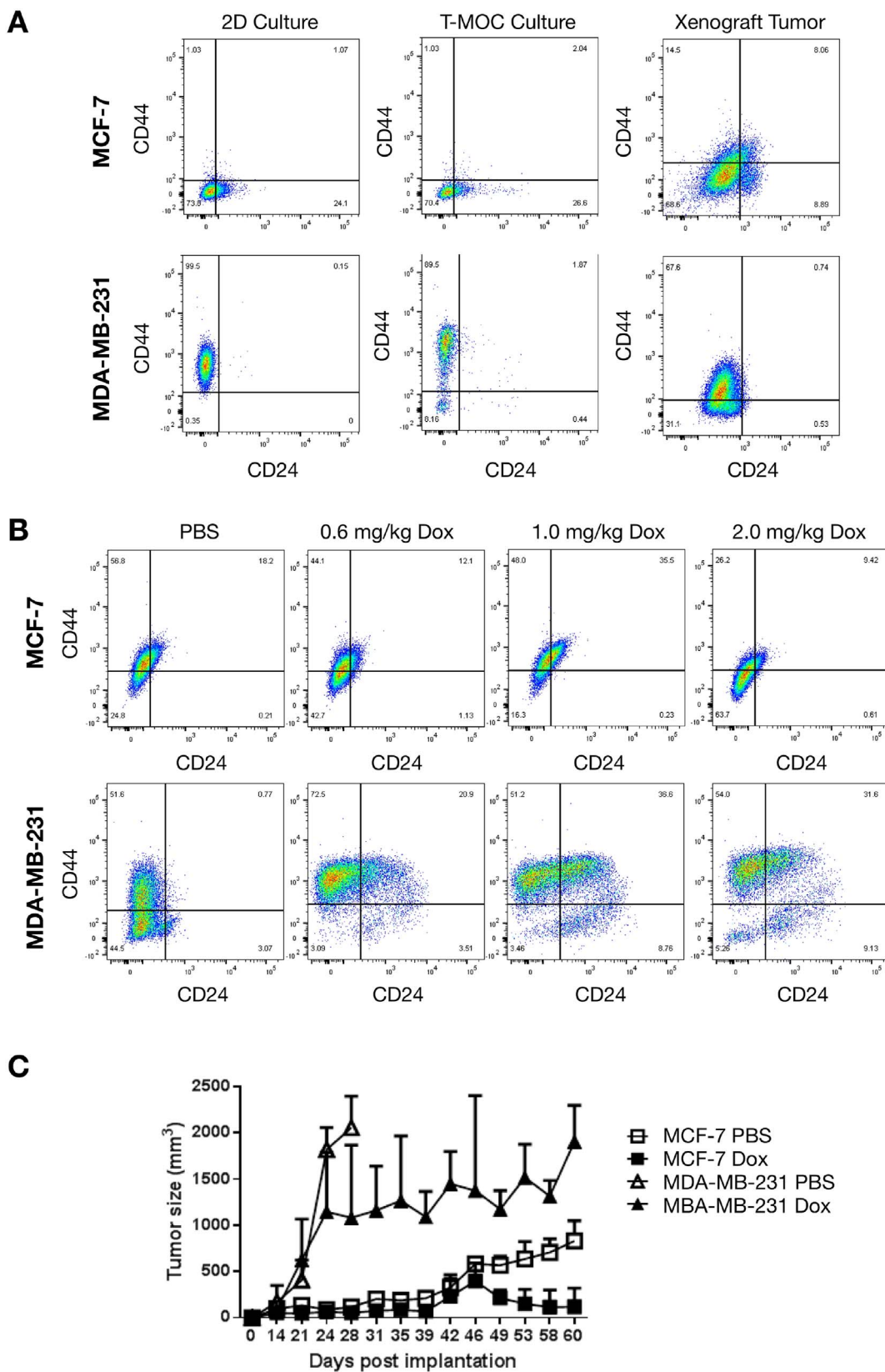


Fig. 5. Comparison of cell phenotypes cultured in T-MOC and xenograft. (A) Flow cytometry of CD44 and CD24 expression of cells cultured in different conditions. (B) Cellular phenotype change of xenografted MCF-7 and MDA-MB-231 cells after doxorubicin treatments. (C) Tumor progression during 2.0 mg/kg doxorubicin treatments.

type-specific drug response agrees well with the response from the T-MOC platform.

The T-MOC platform, thus, is able to reproduce a predictive surface phenotype and behavior of drug response as observed *in vivo* with both of the breast cancer cell lines. This result provides evidence that T-MOC can be a viable predictor of *in vivo* drug response and has the potential to provide a surrogate platform for initial drug development/validation that minimizes the need for animal studies.

4. Discussion

Using breast cancer cell lines, we have shown that the present T-MOC platform can delineate three key drug resistance mechanisms of tumors: (i) biophysical transport barriers at the TME, (ii) doxorubicin-resistance associated proteins, and (iii) cancer stem cell phenotypes. Moreover, T-MOC can provide detailed quantitative information to evaluate drug response cell-type specifically. The T-MOC is configured to mimic leaky vasculature, elevated IFP, dense ECM and high cell packing density [3–6]. Although it is not directly TME-associated transport process, pharmacokinetics, i.e. drug clearance from the plasma, has significant impacts on the delivery efficacy. The present T-MOC platform can simulate various circulation scenarios as shown in Fig. 2B.

The compounding effects of all these pathophysiological barriers are extremely difficult, or often impossible, to study using currently available *in vitro* tumor models as well as *in vivo* small animal models. In particular, translation of tumor penetration, accumulation and tumor growth metrics typically measured in *in vivo* studies remain to be difficult to translate into relevant metric in *in vitro* models due to differences in length and time scales between the models as well as limited spatial and temporal resolution of transport characterization in *in vivo* models. The present T-MOC can provide a solution to bridge these two model systems. Particularly, cancer cell survival rate was significantly higher in T-MOC compared to the control assay involving static culture of cells in monolayer. In addition, simulating limited plasma lifetime of doxorubicin on the device lead to even higher cell survival rates due to rapid clearance of drug from interstitial space and diminished overall exposure of cells to the drug. These different treatment outcomes on the two model systems signify the importance of 3D culture environment and transport barriers limiting drug exposure in determining the apparent drug resistance measured in different assays. While the control assay in this study involved 2D culture, it will also be interesting to test and compare the drug treatment outcomes evaluated on T-MOC with other mainstream *in vitro* models such as multicellular spheroids that also emulate the 3D tumor microenvironment but lack the dynamic culture settings and specific tumor tissue architecture realized in our model system.

In this study, we limited ourselves to use of a porous membrane with a pore size of 400 nm, which is at the lower end of typical pore size observed in tumor vasculature [35]. It is important to note that a porous membrane alone cannot fully recapitulate the passive and active transvascular transport mechanisms mediated by endothelial cell layer and basement membrane. Culture of microvascular endothelial cells on the nanoporous membrane to improve the barrier function of the vascular wall is possible and was previously investigated in T-MOC platform. We refer the reader to our previous study with T-MOC on transport across a combined cell and membrane layer [31].

We used type I collagen as the matrix of the engineered tumor tissue in T-MOC. Collagen is present in mammary carcinoma tissues at amounts 3 to 10 times higher than other ECM proteins such as HA and GAG [59,60]. Markers of mammary carcinoma such as increased tissue density and stiffness are primarily due to overexpressed collagen in tumor ECM. The resulting increase in tissue tension strengthens the linkage between cytoskeleton and integrins and promotes cell matrix adhesions, contributes to EMT and cancer invasion [61]. These indicate that collagen is a compositionally dominant and functionally significant

component of tumor ECM making it suitable for use in *in vitro* assays seeking to mimic physiological functionalities of tumor ECM.

T-MOC platform is adoptable for use with other ECM components such as HA, proteoglycans and fibronectin, which also play important roles in regulating interstitial fluid pressure and cell-matrix adhesion. Their adoption in biomimetic *in vitro* assays in addition to collagen grants further study [62,63]. Furthermore, due to gas permeability of PDMS, T-MOC is compatible with environmental chambers that control O₂ and CO₂ levels. Therefore, it is possible to use T-MOC to investigate cell culture and drug response under hypoxia conditions.

The first difference regarding drug resistance-associated proteins is eIF3a, which is a translation initiation factor and has been suggested to play important regulatory role in synthesis of subset of proteins [14,64,65]. eIF3a has also been shown to play a major role in cisplatin and doxorubicin sensitivity possibly by suppressing synthesis of DNA repair proteins [14]. It is tempting to speculate that suppression of eIF3a expression in T-MOC results in up-regulation of synthesis of DNA repair proteins that can repair damages induced by doxorubicin, resulting in doxorubicin resistance. The finding that culturing cancer cells in T-MOC lead to suppression of eIF3a expression is also very intriguing. It may reveal a novel mechanism to understand the intrinsic drug resistance of solid tumors, which may have reduced eIF3a expression. Further studies are clearly needed to investigate these possibilities. Secondly, notable cell phenotypic difference could be distinguished. Although no phenotypic difference was observed in MCF-7, significant increase of CD44⁺ CD24^{low/-} cell phenotype was noted in MDA-MB-231. This observation concurs with many of MDA-MB-231 characteristics including higher tumorigenicity, chemoresistance and metastatic potential than MCF-7.

It is desirable to measure *in vivo* drug uptake profiles to further validate T-MOC, yet is technically challenging to measure based on Dox fluorescence. In the meantime, a primary outcome of this study is that the T-MOC-generated phenotype accurately predicts the resulting drug-induced phenotype *in vivo* (i.e. CD24/44 expressions in Fig. 5B). Because the results were strikingly similar, we conclude that the T-MOC accurately predicts the *in vivo* drug effect on cancer cells and expect that the drug uptake profiles would be similar. Regardless, the conclusions from this experiment still stand and would not be altered by any result obtained which assessed *in vivo* drug uptake profiles.

The present results provide detailed information to explain the transport characteristics of NPs around the TME. As shown in Fig. 2C, if both free DOX and DOX encapsulated HANP are cleared from the plasma at the same rate (i.e., 24 h perfusion), the DOX accumulation was not significantly improved by NP formulation for MCF-7, but notable increase for MDA-MB-231. However, penetration through the tumor tissue was significantly hampered for both cell types due to larger particle size of the NP formation compared to free drugs. However, since the key advantages of NP formulation are prolonged circulation and improved solubility of hydrophobic drugs, the comparison between free DOX and DOX-HANP should be made considering the difference in their pharmacokinetic profiles. This implies that higher NP accumulation at tumor sites may be a result of prolonged circulation rather than enhanced permeation. This also suggests that, when targeted tumor is well vascularized such as in large primary tumors or xenografts, NP mediated drug delivery may be a good drug delivery strategy. However, if the tumor is poorly vascularized, the NP formulation is not as effective as anticipated.

While T-MOC can provide a reliable test bed for drug and NP delivery, it is carefully used considering potential absorption of molecules to PDMS, which the T-MOC is made of. Having a network polymer structure, PDMS is permeable to different materials to varying degrees [66]. While gas-permeable nature of PDMS enables free exchange of oxygen and carbon dioxide and is useful in cell culture applications, adsorption of molecular reagents within PDMS is often undesirable in drug screening applications where adsorption can confound the amount of drug present in the channel intended by the tested treatment.

However, we do not expect adsorption of doxorubicin in PDMS to be a significant factor in our experiments. It is reported that PDMS is particularly vulnerable to adsorption by hydrophobic molecules where adsorption becomes significant for molecules with partition coefficients > 2.47 [5]. Doxorubicin, having a partition coefficient of 1.27 [67], is relatively hydrophilic and is expected to be only minimally adsorbed within PDMS ($> 10\%$). There are no known studies on potential PDMS adsorption of DOX-HANP. Surface modification of PDMS with HA often requires chemical conjugation [68], indicating that HA and PDMS alone may not form a stable adsorption layer. Furthermore, HANP is hydrophilic with negative charge and is expected to only weakly interact with PDMS that is also negatively charged but hydrophobic.

In summary, we demonstrated the feasibility of the present T-MOC platform for rapid characterization of drug and NP delivery. The present T-MOC platform allows systematic and mechanistic information related to multiple chemoresistance mechanisms and their compounding effects. Moreover, cell-type specific drug response and resistance can be rapidly detected with mechanistic explanation of corresponding drug resistance. These capabilities of T-MOC can ultimately be used to examine the properties of cancer cells obtained from individual patients for personalized medicine. Although the T-MOC platform still requires further research to replicate many other aspects of TME including hypoxia, complex ECM protein compositions, and various stromal cells, it can be used for fast and accurate assessment of tumor cell properties.

Nomenclature

AUC	Area under the curve
Dox	Doxorubicin
ECM	Extracellular matrix
eIF3a	Eukaryotic translation initiation factor 3 subunit A
GAG	Glycosaminoglycan
HA	Hyaluronic acid
HER2	Human epidermal growth factor receptor 2
IFP	Interstitial fluid pressure
MDR	Multidrug resistance
NP	Nanoparticle
PDMS	Polydimethylsiloxane
T-MOC	Tumor-microenvironment-on-chip

Supplementary data to this article can be found online at <http://dx.doi.org/10.1016/j.jconrel.2017.09.024>.

Acknowledgements

This work was partially supported by NIH HHSN261201400021C, a CTR Award from Indiana CTSI funded in part by UL1 TR000006 from NIIH, a Grant from Walther Cancer Foundation, and the Digital Human Project from Purdue University. The authors also acknowledged the support from the Purdue University Center for Cancer Research, NIIH grant P30 CA023168.

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